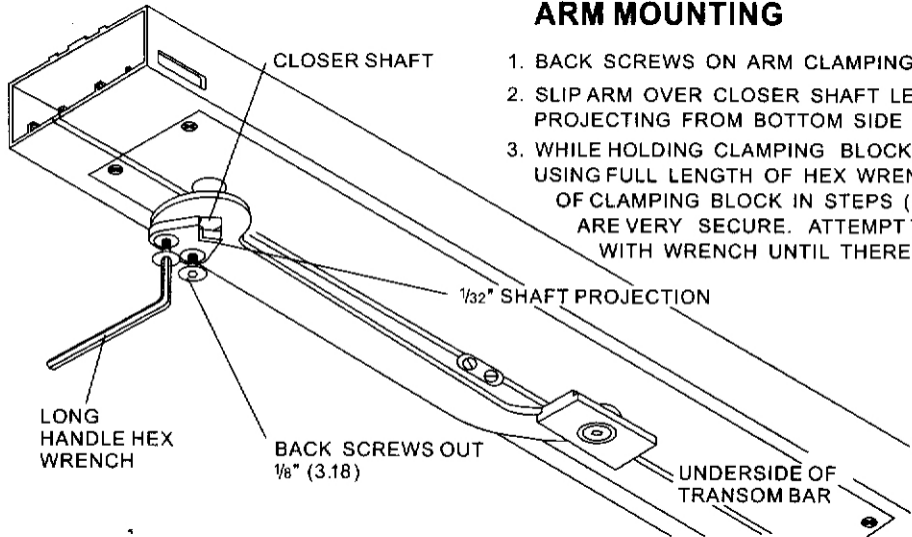
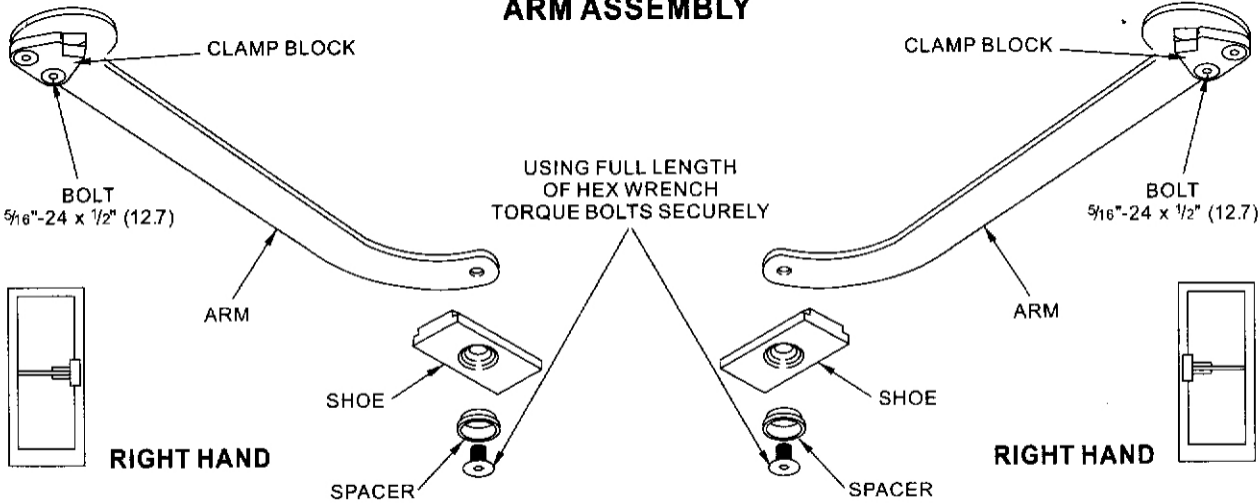


# ARM MOUNTING



1. BACK SCREWS ON ARM CLAMPING BLOCK OUT APPROX.  $\frac{1}{8}$ "
2. SLIP ARM OVER CLOSER SHAFT LEAVING APPROX.  $\frac{1}{32}$ " OF SHAFT PROJECTING FROM BOTTOM SIDE OF ARM.
3. WHILE HOLDING CLAMPING BLOCK TIGHT AGAINST ARM AND USING FULL LENGTH OF HEX WRENCH TIGHTEN SCREWS OF CLAMPING BLOCK IN STEPS (ONE AT A TIME) UNTIL BOTH ARE VERY SECURE. ATTEMPT TO OVERTIGHTEN SCREWS WITH WRENCH UNTIL THERE IS NO MOVEMENT AT ALL.

# ARM ASSEMBLY



CLAMP BLOCK

CLAMP BLOCK

BOLT

$5/16''-24 \times 1/2'' (12.7)$

BOLT

$5/16''-24 \times 1/2'' (12.7)$

USING FULL LENGTH  
OF HEX WRENCH  
TORQUE BOLTS SECURELY

ARM

ARM

SHOE

SHOE

SPACER

SPACER

RIGHT HAND

RIGHT HAND